



FAA CRS HEFR202K / EASA 145.5929

RR M250-C20B Compressor Assembly - 2019 Repair Cost Estimate

24834 Avenue Rockefeller Valencia, California 91355

Tel: (866) 503-5802 Fax: (818) 265-9731 E-mail: herosk@herosinc.comW/O# **190-005-1**S/N: **CAC-43518**TT: **2,802.8**TSO: **New**

Customer:

City of Pomona, PD

Attention:

Luis Morales

Part Number Received:

6890550E-Mail: ales@riversidesheriff

Part Number Out:

6890550

Item	Qty.	Cond	Part Number	Description	OEM List (ea.)	Discount	Total
1	1	NE	2010	Consumables Kit (Overhaul & Major Repairs)	\$1,115.11	10%	\$1,003.60
2	1	NE	2010-1	Installation Kit	\$140.60	10%	\$126.54
3	1	NE	6870032	Oil Filter	\$240.39	5%	\$228.37
4	1	OHC	23057142	Compressor Case Halves - Overhaul (Subject to Possible additional charges) - Exchange			\$14,500.00
5	1	NE	23004514HT	No. 1 Bearing Mating Ring; PMA	\$152.15	35%	\$98.90
6	1	NE	23079637-1	Compressor Adapter Coupling (23079638 Impeller Only)	\$2,967.79	5%	\$2,819.40
7	1	NE	6898607AL	No.1 Bearing; PMA	\$617.54	20%	\$494.03
8	1	NE	E6871259	Tie Bolt - Compressor Rotor ; PMA	\$1,434.19	20%	\$1,147.35
9	1	NE	H250-10001	Spur Adapter Gear shaft - SUPERFINISHED; PMA	\$4,376.25	48%	\$2,275.65
Total Parts:							\$22,693.84

NOTICE REGARDING SCRAP PARTS

ALL REJECTED ITEMS WILL BE SCRAPPED LOCALLY AT NO EXTRA CHARGE. IF YOU WISH TO TAKE POSSESSION OF THESE ITEMS, AN ADDITIONAL CHARGE OF **NOT MORE THAN \$400** MAY BE ASSESSED IN ORDER TO IDENTIFY & PROCESS THESE ITEMS IN ACCORDANCE WITH CURRENT FAA MANDATES. ALL LIFE LIMITED PARTS MUST BE PROCESSED IN ACCORDANCE WITH 14 CFR § 43.10.

TO RECEIVE ALL YOUR SCRAP ITEMS, PLEASE SIGN HERE:

Print Name & Sign

10	28	SV	Labor	Major Repair - Disassembly as needed, cleaning, visual inspection, CEB verification, R&R Coupling adapter, balancing, final assembly and rear diffuser shimming. Final assemble with engine. <u>Actual hours may vary.</u>	\$175.00	\$4,900.00
11	4	SV	Labor	Impeller Repair - Inspect, repair pit, & NDT FPI	\$175.00	\$700.00
Total Labor & Rework:						\$5,600.00

TOTAL REPAIR COST PLUS ANY APPLICABLE SALES TAX:**\$28,293.84****NOTICE TO CUSTOMER**



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INSPECTION, REPAIR AND/OR OVERHAUL IS PERFORMED USING METHODS & PROCEDURES DESCRIBED IN THE ROLLS-ROYCE TECHNICAL PUBLICATIONS, STANDARD SHOP PRACTICES & OTHER FAA APPROVED PROCEDURES. THIS ESTIMATE HAS BEEN PREPARED IN CONSIDERATION OF USING FAA APPROVED PMA PARTS AS WELL AS ORIGINAL EQUIPMENT (OEM) PARTS. APPROVAL OF THIS ESTIMATE CONSTITUTES YOUR ACCEPTANCE & AUTHORIZATION FOR USAGE OF THESE PARTS. <u>THIS QUOTATION IS VALID FOR 20 DAYS ONLY.</u> PLEASE BE ADVISED THAT IN CASE THIS COST ESTIMATE IS NOT APPROVED, WITHIN 20 DAYS FROM DATE OF THIS QUOTATION, AND NO OTHER SPECIAL ARRANGEMENTS HAVE BEEN MADE TO EXTEND THE 20 DAYS PERIOD, WE WILL, EITHER RETURN THE UNIT IN AS - IS CONDITION AND / OR WE MAY CLOSE THE WORK ORDER FILE AND ISSUE AN INSPECTION FEE OF \$3,000.00 TO COVER OUR EXPENSES. IF APPROVED BY YOU, WE MAY STORE THE UNIT FOR ANOTHER 90 DAYS IN OUR FACILITY. UNLESS OTHER ARRANGEMENTS ARE MADE, WE WILL RETURN THE UNIT AFTER 90 DAYS.							
H.E.R.O.S. RESERVES THE RIGHT TO ADJUST THE TOTAL OVERHAUL / REPAIR COST SHOWN HERE UP TO 5% TO COVER ANY COSTS ASSOCIATED WITH PRICE INCREASES, PARTS AVAILABILITY AND / OR ANY OTHER UNFORESEEN CONDITIONS. THE FINAL INVOICE WILL REFLECT ANY ADJUSTMENTS AS NECESSARY. PRICE ADJUSTMENTS GREATER THAN 5% WILL BE QUOTED FOR YOUR APPROVAL PRIOR TO COMPLETING WORK.							

Quoted By:

Heros P. Kajberouni

Date: **15-Jan-2019**

Approved By:

Print Name & Sign

Date:

By approving this quote, you acknowledge having received, reviewed and accepted our warranty policy attached herein. Copies of our current policy are also available anytime upon request or on our web site at www.herosinc.com.